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#2287

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW3205G01032-3G-1
Job Sheet 172672

DAS
21
9-89

Part No: RBW3205G01032-3G-1

Job Qty: 2 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: ^{high}Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW3205G01032-3G-1 REV:1 IPP REV A 18.02.20 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	2 pcs	2/28/18	2/28/18	0.00	0.10	MORI SL-154		
120	QC	2 pcs	2/28/18	2/28/18	0.00	0.00	QC2 Machining-4		
130	QC	2 pcs	2/28/18	2/28/18	0.00	0.00	QC8 Machining-4		
140	Packaging	2 pcs	2/28/18	2/28/18	0.00	0.00	Packaging 3-1		
150	QC21-SA	2 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB 493 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.313	303 Round Bar .313	.3000 ft (.15 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.313	0	30	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 10:33 AM Dart.Gagnon.Michelle



Container No: S066669



Part: RBW3205G01032-3G-1

Job No: 172672

Serial No/Batch: S066669

Revision: 1

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

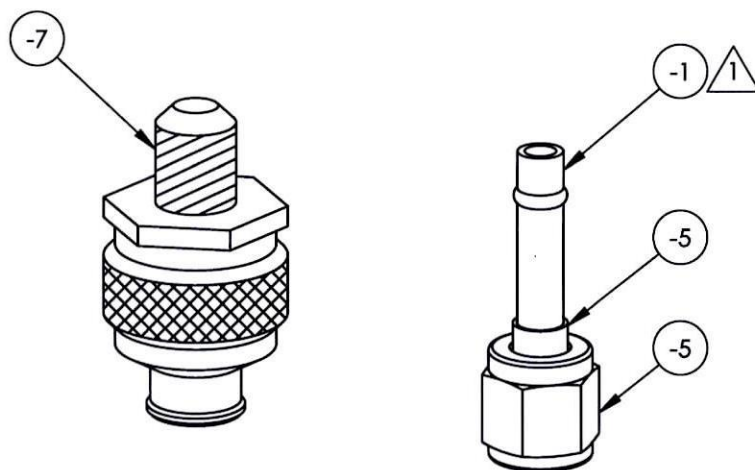
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/26/2017	SM	JAG



NOTE:

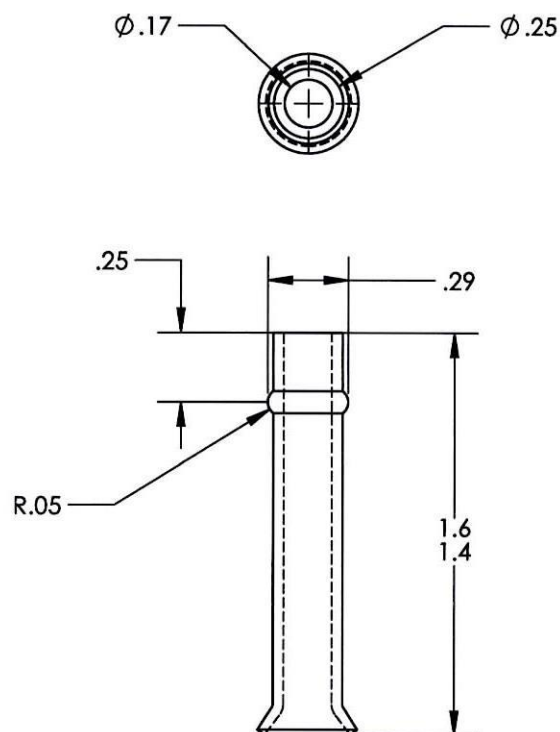
1. INSTALL -1 TO -3 AND -5 BEFORE FLARING TO FIT 1/4" 37° AN FITTING.
2. REF AGUSTA T/N 3G3205G01032.

DART AEROSPACE	
TITLE ADAPTER, WHEEL BRAKE BLEED SYSTEM	
DWG NO. RBW3205G01032-3G	REV 1
MAT'L SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
HEAT TREAT FINISH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: SM 07/25/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/25/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/26/2017	USED ON MODEL
QA APPR: JL 07/26/2017	AW 139
APPROVED: JAG 07/27/2017	SCALE 1:1 DATE 7/25/2017 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TUBE	SS 303/304		2
		B/O	-5	1	AN FITTING	ALUMINUM	AN818-4D	1
		B/O	-5	1	SLEEVE	ALUMINUM	AN819-4D	1
		B/O	-7	1	FITTING		PARKER # 25404-04A-N21M	1

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



NOTE:

1. INSTALL -1 TO -3 AND -5 BEFORE FLARING TO FIT 1/4" 37° AN FITTING.



TITLE
ADAPTER, WHEEL BRAKE BLEED SYSTEM

DWG NO. RBW3205G01032-3G-1 REV 1

MAT'L SS 303/304		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005	FRACTIONS ± 1/8
FINISH		.XX ± .01	ANGLES ± 5°
SPEC		.X ± .1	SURFACES = 125/✓
DRAWN BY: SM 07/25/2017		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RJC 07/25/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 07/26/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 07/26/2017		USED ON MODEL	
APPROVED: JAG 07/27/2017		AW 139	
SCALE	3:2	DATE	7/25/2017
		SHEET 2 OF 2	

(-1)
TUBE